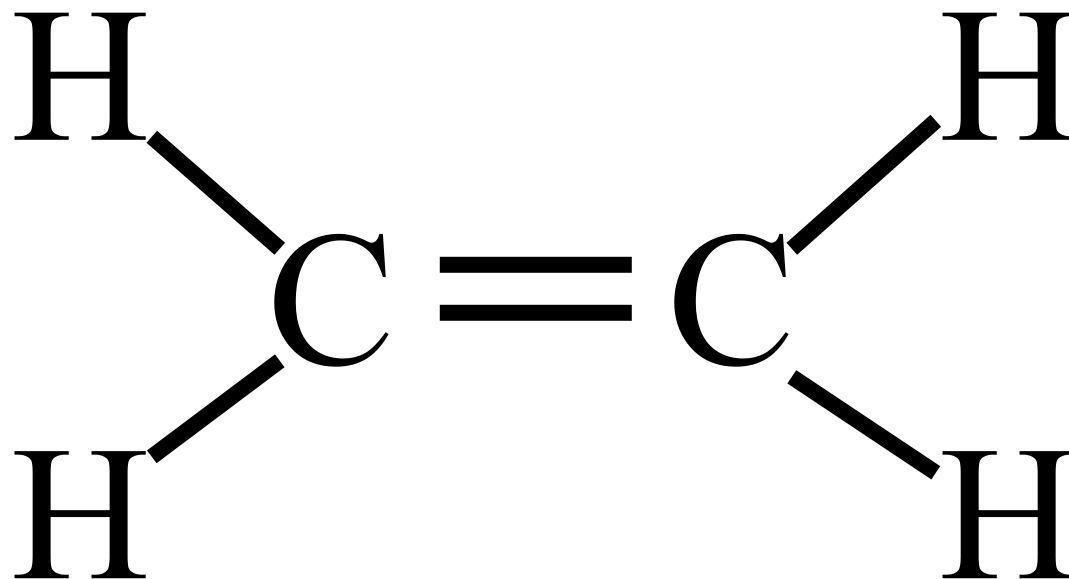
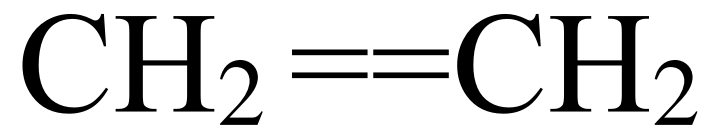
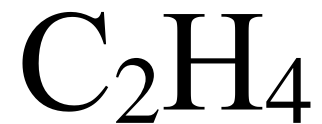


# ETHENE



# Uses for Ethene

- Microwave polyethene film
- Plastic milk bottles
- Large wheeled rubbish bins
- Poly Vinyl Chloride
- Polystyrene & Copolymers
- Ethanol

# Composition of Natural Gas

- Mostly methane ( $\text{CH}_4$ )
- <10% Ethane
- May contain smaller percentage of alkanes like propane, butane and pentane
- May contain small amounts of  $\text{N}_2$ ,  $\text{CO}_2$  &  $\text{H}_2\text{S}$

# Composition of Crude Oil

- Mainly of alkanes
- A large range of alkanes present ( $\text{CH}_4$  –  $\text{C}_{70}\text{H}_{140}$  in numerous isomeric forms
- Small amounts of organic compounds containing S, N and O atoms

# A Hydrocarbon

- A compound that contains CARBON and HYDROGEN atoms only

# Alkanes

- Hydrocarbons with all single C – C bonds
- Thus are called Saturated Hydrocarbons
- General formula  $C_nH_{2n+2}$

# An Homologous Series

- A series of organic compounds
- similar chemical properties
- differ by a  $-\text{CH}_2-$  group from the previous member
- Examples
  - The Alkanes
  - $\text{CH}_4$      $\text{C}_2\text{H}_6$      $\text{C}_3\text{H}_8$      $\text{C}_4\text{H}_{10}$

# Alkenes

- Also hydrocarbons
- Have at least one double C – C bond
- So are Unsaturated hydrocarbons
- General Formula is  $C_nH_{2n}$



# Saturated versus Unsaturated

- Saturated contains all single C – C bonds
- Unsaturated contains at least one double or triple C – C bond

# Alkanes

- $\text{CH}_4$  – Methane
- $\text{C}_2\text{H}_6$  – Ethane
- $\text{C}_3\text{H}_8$  – Propane
- $\text{C}_4\text{H}_{10}$  – Butane
- $\text{C}_5\text{H}_{12}$  – Pentane
- $\text{C}_6\text{H}_{14}$  – Hexane
- $\text{C}_7\text{H}_{16}$  – Heptane
- $\text{C}_8\text{H}_{18}$  – Octane
- $\text{C}_9\text{H}_{20}$  – Nonane
- $\text{C}_{10}\text{H}_{22}$  – Decane

# Alkenes.

- 
- $\text{C}_2\text{H}_4$  – Ethene
- $\text{C}_3\text{H}_6$  – Propene
- $\text{C}_4\text{H}_8$  – Butene
- $\text{C}_5\text{H}_{10}$  – Pentene
- $\text{C}_6\text{H}_{12}$  – Hexene
- $\text{C}_7\text{H}_{14}$  – Heptene
- $\text{C}_8\text{H}_{16}$  – Octene
- $\text{C}_9\text{H}_{18}$  – Nonene
- $\text{C}_{10}\text{H}_{20}$  – Decene

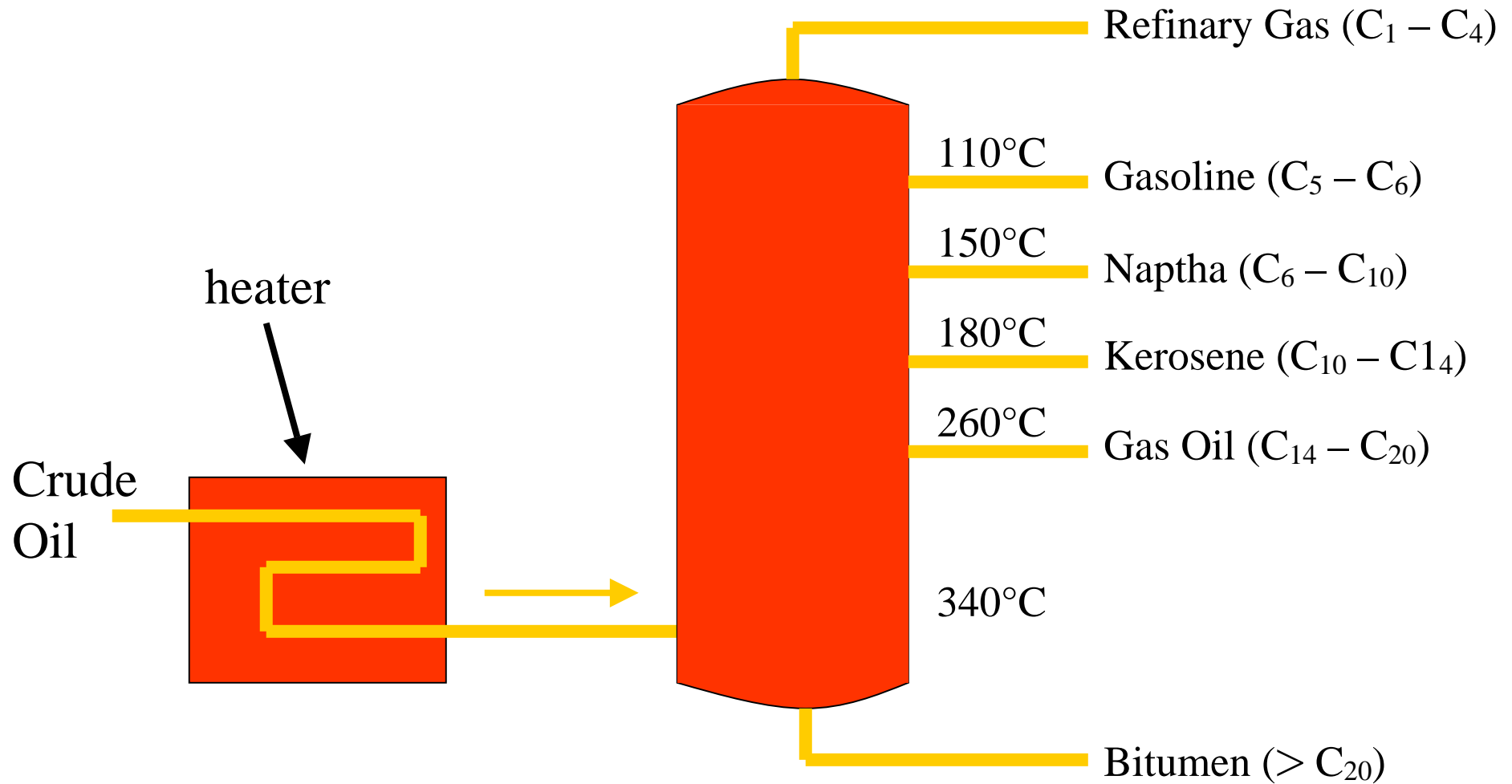
# Production of ethene from crude oil

- Two main steps
  1. Fractional Distillation
  2. Cracking

# Fractional Distillation

- Separation of components in crude oil
- Takes place in a fractionating tower
- Oil is separated into several fractions
- Each hydrocarbon in a fraction has a similar boiling temperature

# Fractional Distillation



# Fractional Distillation

- The bigger the hydrocarbon molecule, the higher it's boiling temperature
- Due to the dispersion forces holding the molecules together being larger as the molecule gets larger

# Cracking process

- Two types
  1. Thermal
    - Produces unsaturated hydrocarbons such as ethene, used in petrochemical
  2. Catalytic
    - To increase amount of lighter fractions recovered from crude oil

# Thermal Cracking

- Typically involves an Alkane being converted to an Alkene





# Catalytic Cracking

- Typically involves a larger molecule being broken into smaller molecules
- This cannot involve high temperatures as these molecules would decompose
- Zeolite is used as the catalyst
- $\text{C}_{29}\text{H}_{60(g)} \rightarrow \text{C}_8\text{H}_{18(g)} + \text{C}_8\text{H}_{18(g)} + \text{C}_{13}\text{H}_{26(g)}$

# Desulfurisation

- Is removal of sulfur compounds from crude oil
- Sulfur needs to be removed so as to
  - Minimise emissions of SO<sub>2</sub>
  - Prevent poisoning of catalysts
  - Manufacture sulfuric acid

# Properties of Ethene

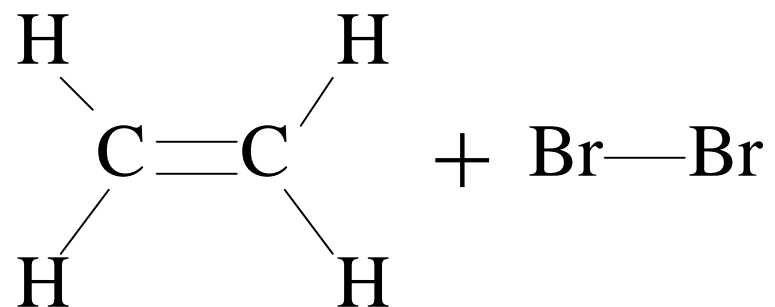
- Unsaturated
- Non – polar molecule
- Insoluble in water (and other polar solvents)
- A flammable gas
- Participates in Addition reactions
  - (test of unsaturation)

# Properties of Ethene

- Polymerises to form Polyethene
- Very low BP ( $-104^{\circ}\text{C}$ )
- Double bond makes it very reactive

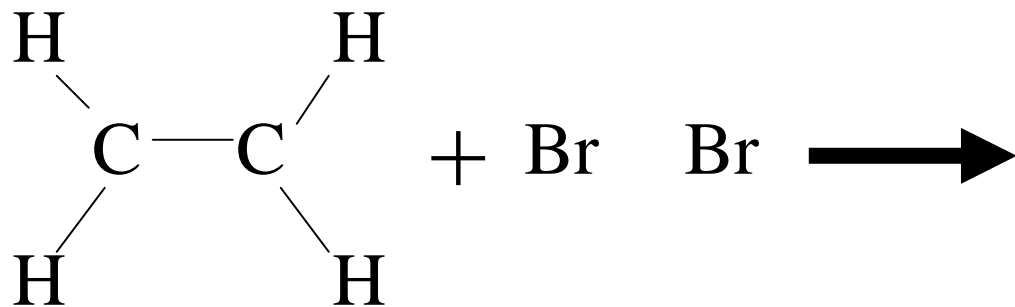
# Test for Unsaturation.

- Dark brown bromine will turn clear



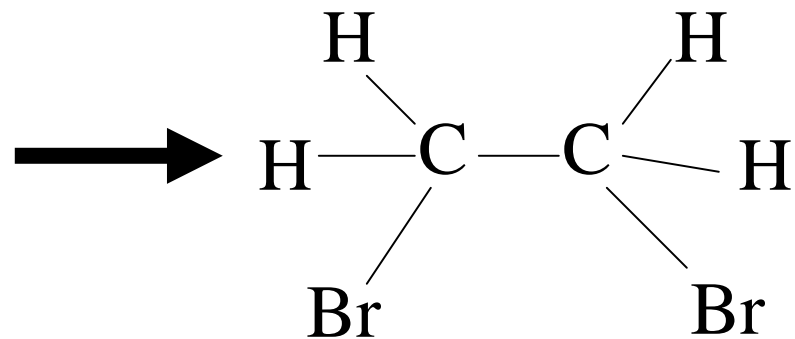
# Test for Unsaturation.

- Dark brown bromine will turn clear



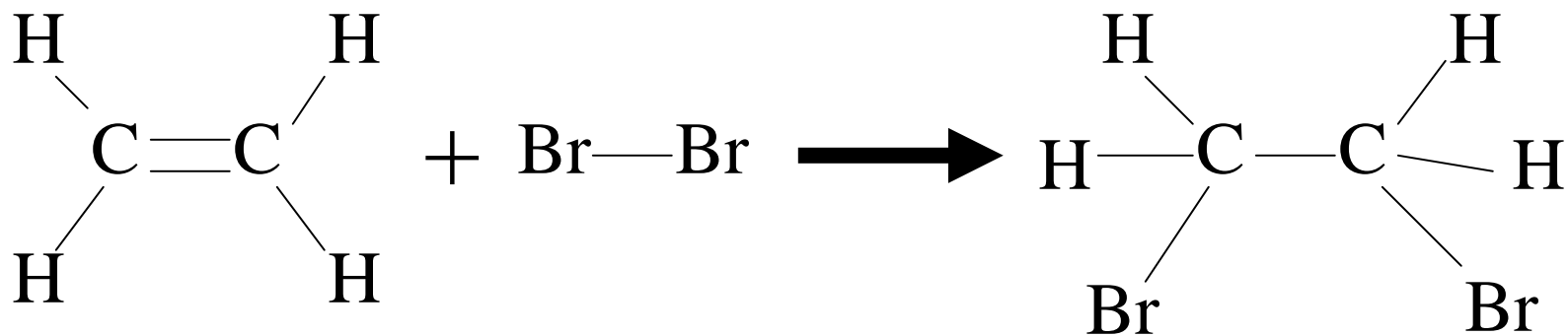
# Test for Unsaturation.

- Dark brown bromine will turn clear



# Test for Unsaturation.

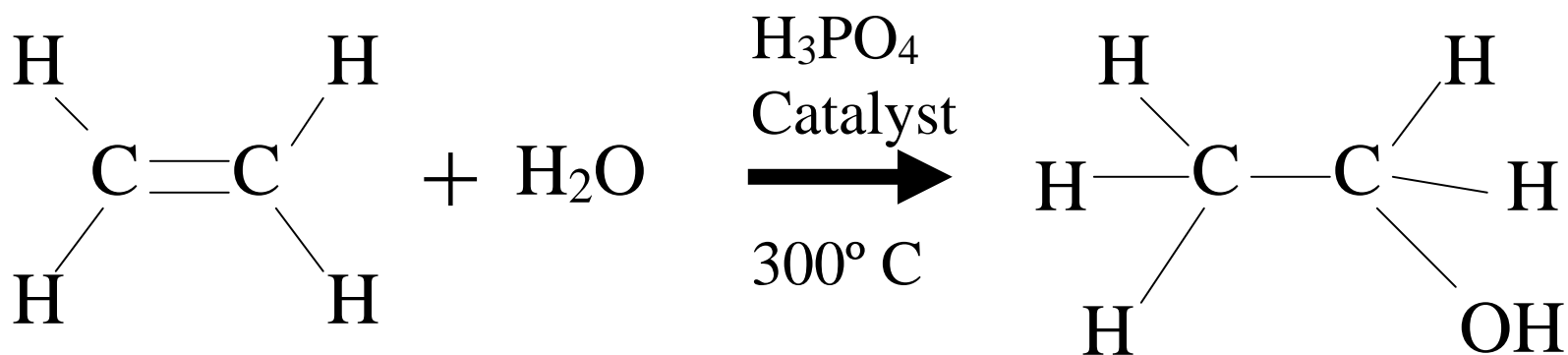
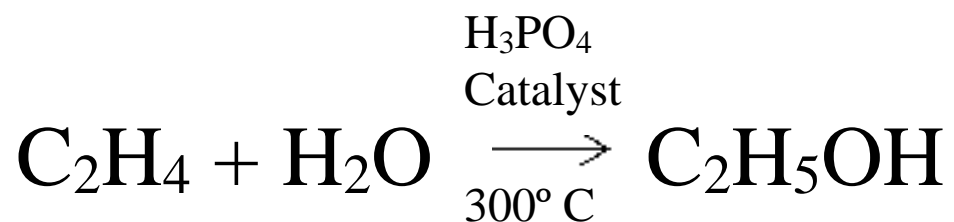
- Dark brown bromine will turn clear





# Production of Ethanol from Ethene

- Addition of steam using a catalyst

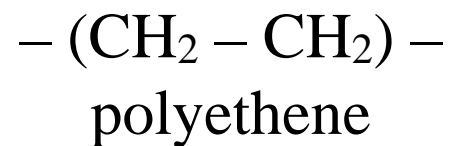
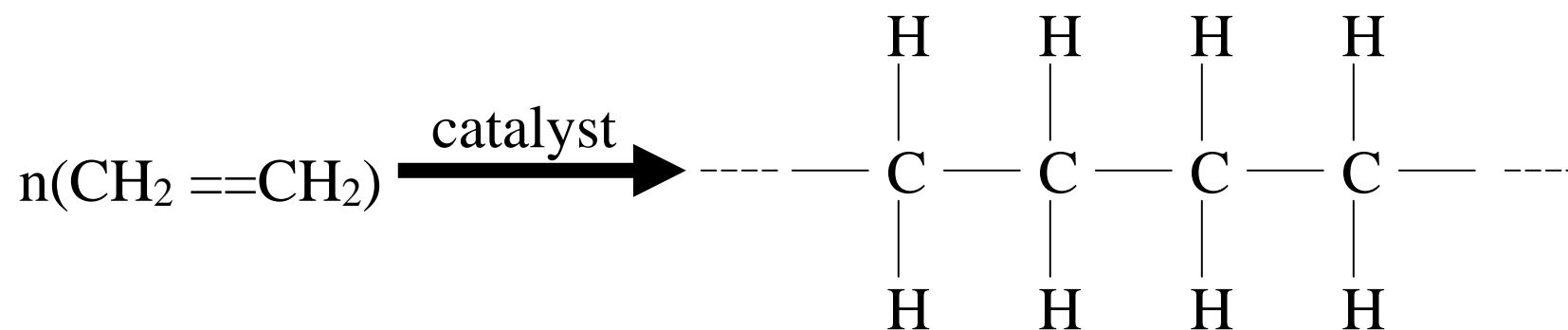


# Production of Ethanol

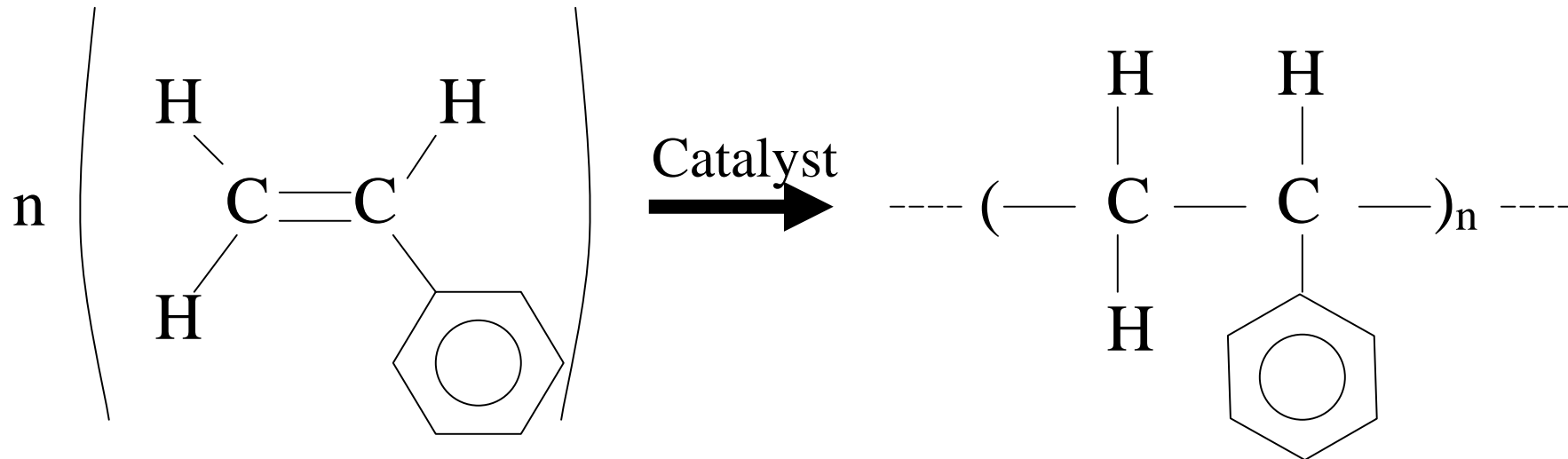
- Fermentation of sugar is still used to make alcoholic beverages – which is ethanol
- Ethene method is used for ethanol for industrial purposes like solvents in cosmetics, pharmaceuticals and inks

# Production of Polyethene

- A type of addition reaction

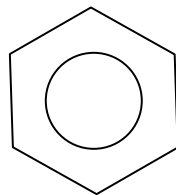


# Production of Polystyrene



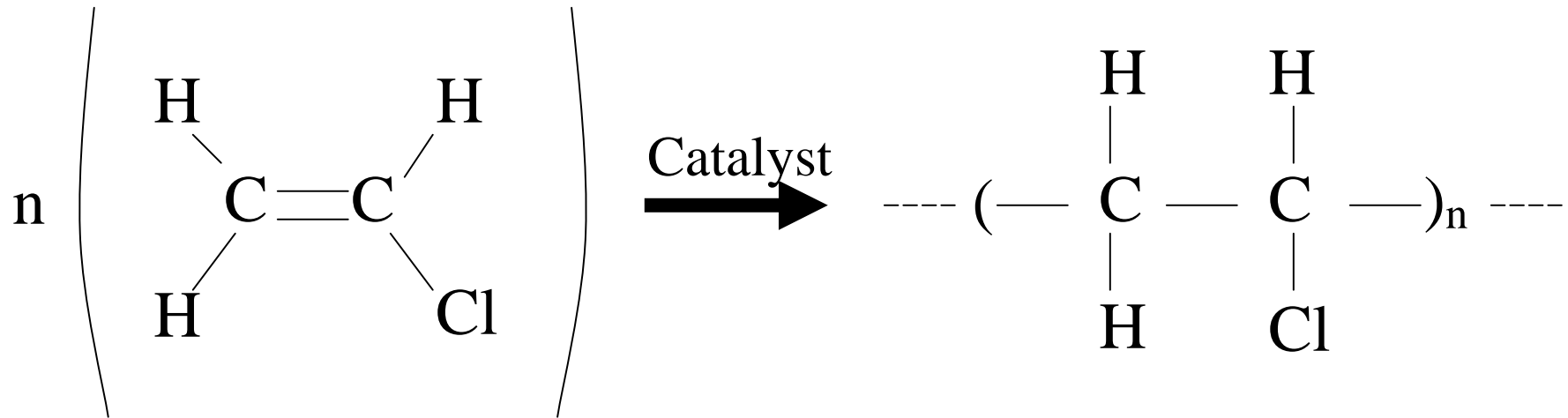
Styrene

Polystyrene



= benzene

# Production of Polyvinyl Chloride (PVC)



Vinyl Chloride

PolyVinyl Chloride

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